DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

the specification of which: (check one) is attached hereto. X was filed on _April 22, 2005_ as Application Serial No. PCT/JP2005/008267 and was amended	IMAGE FORMIN	G APPARATUS		
Application Serial No. PCT/JP2005/008267 and was amended		f which:		
Application Serial No. PCT/JP2005/008267 and was amended		is attached	hereto.	
I hereby state that I have reviewed and understand the contents of the above-identified specification including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.5 I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) any PCT International Application which designated at least one country other than the United Stalisted below. I have also identified below any foreign application for patent or inventor's certificate or PCT International Application having a filing date before that of the earliest application frowhich priority is claimed: Prior Foreign Application(s) Priority Claimed Number Country Filing Date Yes No		X was filed on	a <u>April 22, 2005</u> as	
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Number Country Filing Date Yes No Patent Application(s)	I acknowledge the me to be material	duty to disclose to the U to patentability as defin	U.S. Patent and Trademark Offic ned in Title 37, Code of Federal	e all information known to Regulations, Section 1.56.
Patent Application(s)	me to be material I hereby claim for Section 365(b) of any PCT Internation of PCT Internation of PCT Internations.	to patentability as define reign priority benefits to any foreign application on al Application which we also identified below on al Application having	ned in Title 37, Code of Federal a under Title 35, United States C (s) for patent or inventor's certi designated at least one country of any foreign application for pate	Regulations, Section 1.56. Sode, Section 119(a)-(d) or Sicate, or Section 365(a) of Sther than the United States Int or inventor's certificate,
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2004-131196 JAPAN April 27, 2004 X	me to be material I hereby claim for Section 365(b) of any PCT Internatilisted below. I has or PCT Internation which priority is a Prior Foreign App	to patentability as defined reign priority benefits any foreign application which we also identified below tonal Application having belaimed:	ned in Title 37, Code of Federal cunder Title 35, United States C (s) for patent or inventor's certification designated at least one country of any foreign application for paters a filing date before that of the	Regulations, Section 1.56. Sode, Section 119(a)-(d) or ficate, or Section 365(a) of the than the United States on the inventor's certificate, e earliest application from Priority Claimed
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Declaration and Power of Attorney Page 2

Attomey Docket No. 2271/75616

provisional application(s) listed below:						
Provisional Application No.	Filing Date	<u>Status</u>				

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States

I hereby claim the benefits under Title 35, United States Code, Section 120 of any United States Application(s), or Section 365(c) of any PCT International Application(s) designating the United States listed below. Insofar as this application discloses and claims subject matter in addition to that disclosed in any such prior Application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56, which became available between the filing date(s) of such prior Application(s) and the national or PCT international filing date of this application:

Application Serial No.	<u>Filing Date</u>	<u>Status</u>
·		
		

And I hereby appoint

Ivan S. Kavrukov (Reg. No. 25,161); Christopher C. Dunham (Reg. No. 22,031); William E. Pelton (Reg. No. 25,702); Peter J. Phillips (Reg. No. 29,691); Wendy E. Miller (Reg. No. 35,615); Richard S. Milner (Reg. No. 33,970); Robert T. Maldonado (Reg. No. 38,232); Richard F. Jaworski (Reg. No. 33,515); and Paul Teng (Reg. No. 40,837)

and each of them, all c/o Cooper & Dunham LLP of 1185 Avenue of the Americas, New York, New York 10036, my attorneys, each with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent, to transact all business in the Patent and Trademark Office connected therewith and to file any International Applications which are based thereon under the provisions of the Patent Cooperation Treaty.

Declaration and Power of Attorney Page 3

Full name of sole or

Post Office Address __c/o RICOH COMPANY, LTD.

Attorney Docket No. 2271/75616

Please address all communications, and direct all telephone calls, regarding this application to:

Customer Number 23432 Cooper & Dunham, LLP 1185 Avenue of the Americas New York, New York 10036 Tel. (212) 278-0400

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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first joint inventor SEII	ICHI KOGURE S.K	•	
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Residence Kanagwa, Ja	<u>apan</u>		
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-	or(if any) SHINJI IMOTO	4 .	. ,
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